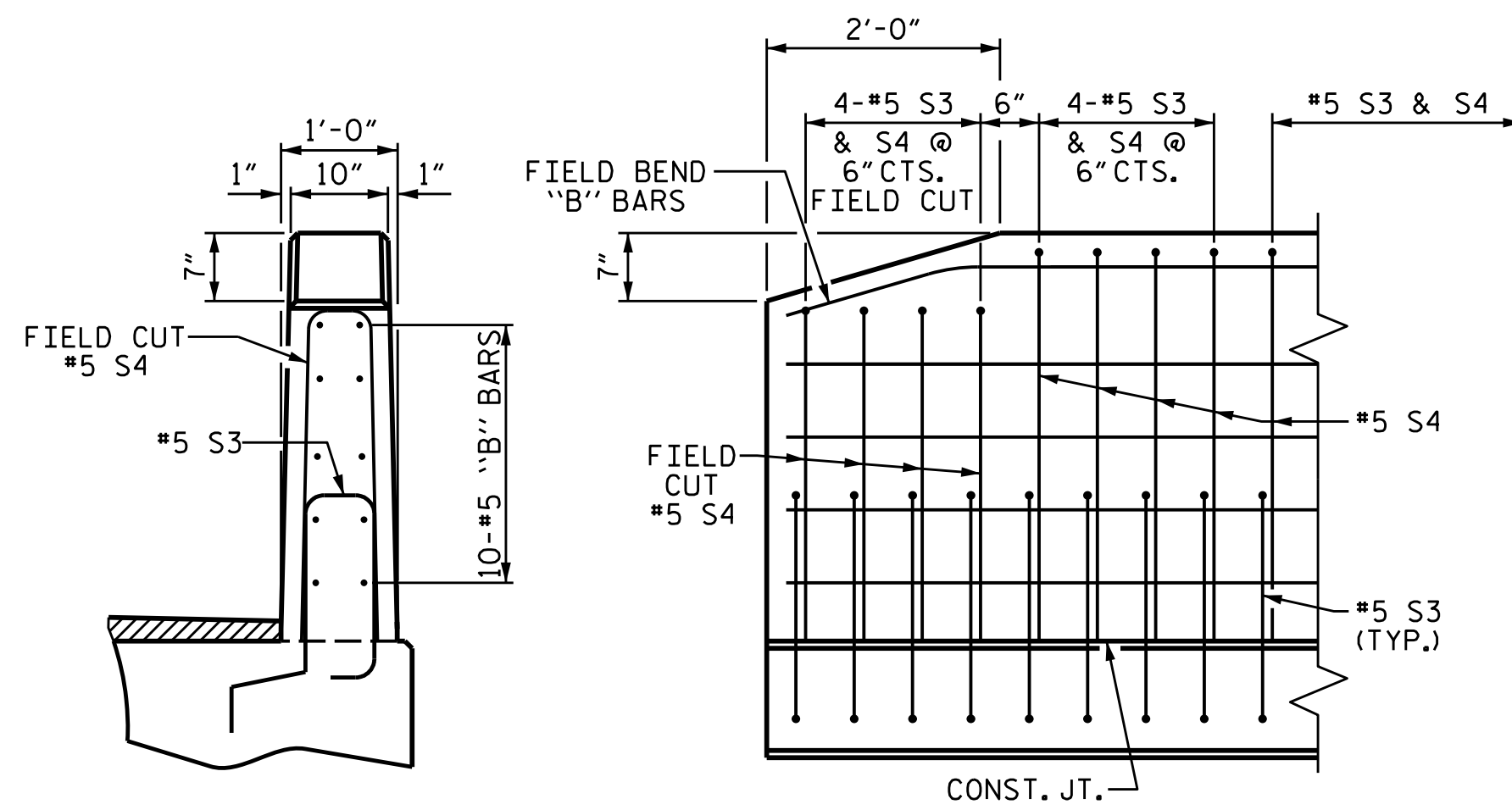
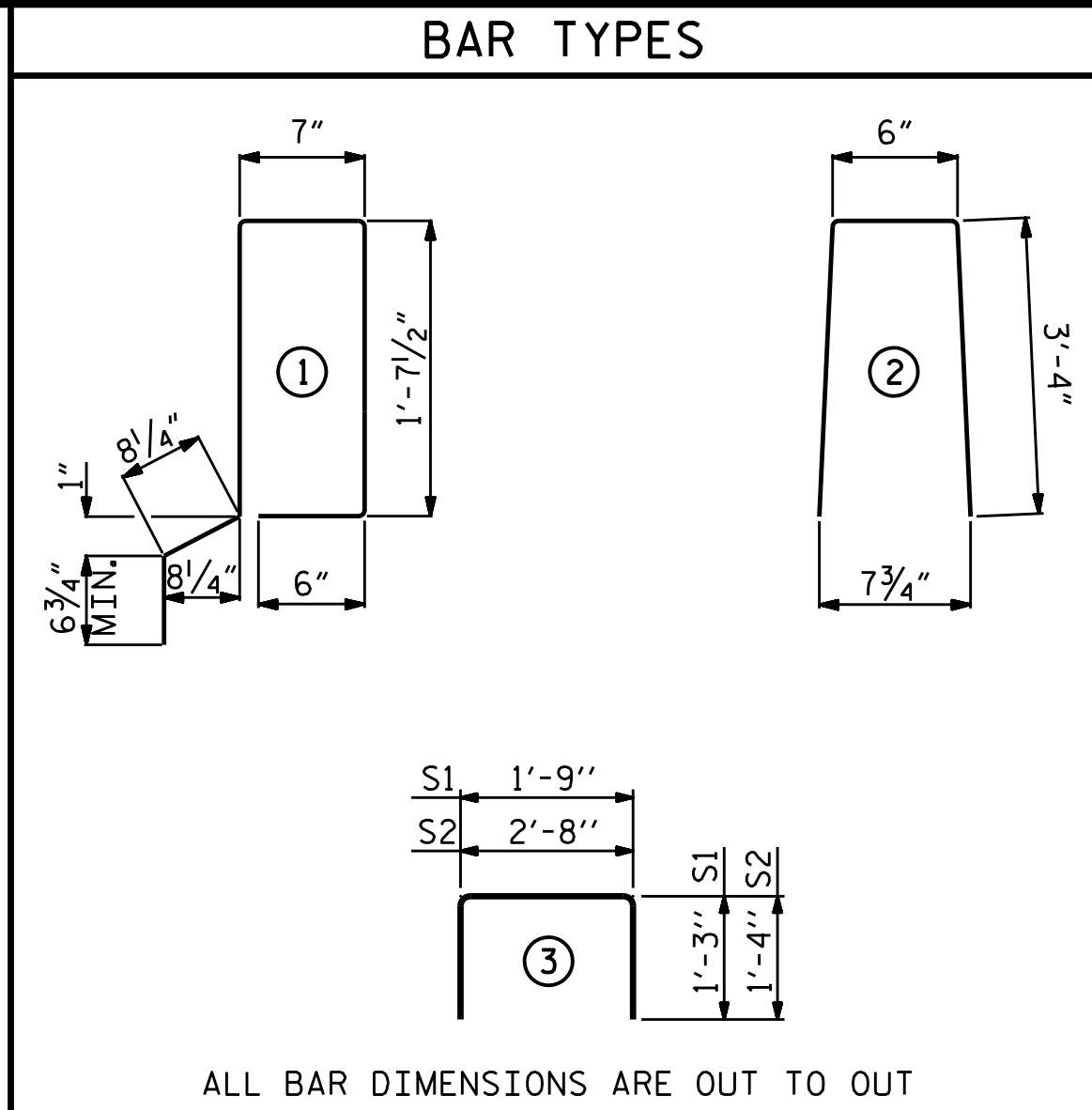




BILL OF MATERIAL FOR ONE 35' CORED SLAB UNIT							
				EXTERIOR UNIT		INTERIOR UNIT	
BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT	LENGTH	WEIGHT
B3	4	#4	STR	18'-3"	49	18'-3"	49
S1	8	#5	3	4'-3"	35	4'-3"	35
S2	74	#4	3	5'-4"	264	5'-4"	264
* S3	44	#5	1	5'-7"	256		
REINFORCING STEEL				LBS.	348		348
* EPOXY COATED REINFORCING STEEL				LBS.	256		
5000 P.S.I. CONCRETE				CU. YDS.	5.1		5.1
0.6" Ø L.R. STRANDS				No.	9		9



NOTES

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

THE BACKER RODS SHALL CONFORM TO THE REQUIREMENTS OF TYPE M
BOND BREAKER. SEE SECTION 1028 OF THE STANDARD SPECIFICATIONS.

WHEN CORED SLABS ARE CAST, AN INTERNAL HOLD-DOWN SYSTEM SHALL BE EMPLOYED TO PREVENT VOIDS FROM RISING OR MOVING SIDeways. AT LEAST SIX WEEKS PRIOR TO CASTING CORED SLABS, THE CONTRACTOR SHALL SUBMIT TO THE ENGINEER FOR REVIEW AND COMMENT, DETAILED DRAWINGS OF THE PROPOSED HOLD-DOWN SYSTEM. IN ADDITION TO STRUCTURAL DETAILS, LOCATION AND SPACING OF THE HOLD-DOWNS SHALL BE INDICATED.

ALL REINFORCING STEEL IN THE VERTICAL CONCRETE BARRIER RAIL SHALL BE EPOXY COATED.

PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE CORED SLAB UNIT ENDS.

APPLY EPOXY PROTECTIVE COATING TO CORED SLAB UNIT ENDS.

GROOVED CONTRACTION JOINTS, 1/2" IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE BARRIER RAIL AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS. A CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN BARRIER RAIL EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF BARRIER RAIL SEGMENTS LESS THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH.

FLAME CUTTING OF THE TRANSVERSE POST-TENSIONING STRAND IS NOT ALLOWED.

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE CORED SLAB UNIT SHALL BE DONE WHEN THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN THE REQUIRED STRENGTH SHOWN IN THE "CONCRETE RELEASE STRENGTH" TABLE.

FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.

THE PERMITTED THREADED INSERTS ARE DETAILED AS AN OPTION FOR THE CONTRACTOR TO ATTACH FALSEWORK AND FORMWORK DURING CONSTRUCTION

THE PERMITTED THREADED INSERTS IN THE EXTERIOR UNITS SHALL BE SIZED BY THE CONTRACTOR, SPACED AT 4'-0" CENTERS AND GALVANIZED IN ACCORDANCE WITH SECTION 1076 OF THE STANDARD SPECIFICATIONS. STAINLESS STEEL THREADED INSERTS MAY BE USED AS AN ALTERNATE.

THE PERMITTED THREADED INSERTS SHALL BE GROUTED BY THE CONTRACTOR IMMEDIATELY FOLLOWING REMOVAL OF THE FALSEWORK.

THE COST OF THE PERMITTED THREADED INSERTS SHALL BE INCLUDED IN THE PRICE BID FOR THE PRECAST UNITS.

GUTTERLINE ASPHALT THICKNESS & RAIL HEIGHT		
	ASPHALT OVERLAY THICKNESS	RAIL HEIGHT
	@ MID-SPAN	@ MID-SPAN
30' & 35' UNITS	2 5/8"	3'-8 5/8"

PROJECT NO. B-4950

CUMBERLAND COUNTY

STATION: 13+98.00 -L-

SHEET 4 OF 4

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH STANDARD 3'-0" X 1'-9" PRESTRESSED CONCRETE CORED SLAB UNIT 90° SKEW (SPAN A & SPAN C)					
REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

DEAD LOAD DEFLECTION AND CAMBER	
	3'-0" x 1'-9"
30' & 35' CORED SLAB UNIT	0.6" Ø L.R. STRAND
CAMBER (SLAB ALONE IN PLACE)	1/4" ↑
DEFLECTION DUE TO SUPERIMPOSED DEAD LOAD**	1/8" ↓
FINAL CAMBER	1/8" ↑

BILL OF MATERIAL FOR ONE 30' CORED SLAB UNIT							
				EXTERIOR UNIT		INTERIOR UNIT	
BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT	LENGTH	WEIGHT
B2	2	#4	STR	29'-8"	40	29'-8"	40
S1	8	#5	3	4'-3"	35	4'-3"	35
S2	64	#4	3	5'-4"	228	5'-4"	228
* S3	39	#5	1	5'-7"	227		
REINFORCING STEEL				LBS.	303	303	
* EPOXY COATED REINFORCING STEEL				LBS.	227		
5000 P.S.I. CONCRETE				CU. YDS.	4.4	4.4	
0.6" Ø L.R. STRANDS				No.	9	9	

CORED SLABS REQUIRED			
	NUMBER	LENGTH	TOTAL LENGTH
30' UNIT			
EXTERIOR C.S.	2	30'-0"	60'-0"
INTERIOR C.S.	9	30'-0"	270'-0"
TOTAL	11		330'-0"

CORED SLABS REQUIRED			
	NUMBER	LENGTH	TOTAL LENGTH
35' UNIT			
EXTERIOR C.S.	2	35'-0"	70'-0"
INTERIOR C.S.	9	35'-0"	315'-0"
TOTAL	11		385'-0"

CONCRETE RELEASE STRENGTH	
UNIT	PSI
30' & 35' UNITS	4000

ASSEMBLED BY : <u>J.M. KEPICH</u> DATE : <u>10/16</u>	
CHECKED BY : <u>L.M. SAMPLES</u> DATE : <u>11/16</u>	
DRAWN BY : DGE 5/09	REV. 11/14 MAA/TMG
CHECKED BY : BCH 6/09	

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#####SYSTIME####  
#####DGN#####  
#####ISERNAME####
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920 Main Campus Drive
Suite 430
Raleigh, NC 27606
NC License Number : C-323



DOCUMENT NOT CONSIDERED
FINAL UNLESS ALL
SIGNATURES COMPLETED

STR. 1 STD. NO. 21" PCS3_33_90S